

GENERAL COATING SPECIFICATION FOR TUFRAM® L4

DESCRIPTION: INFUSED POLYMER ANODIC COATING

COATING NAME: TUFRAM L4
COATING HARDNESS: 42 – 50 Rc

COATING THICKNESS: 0.0017 – 0.0023" (includes anodic and polymer buildup)

TEMP OPERATING RANGE: -360F TO 500F

EQUILIBRIUM WEAR RATES: 25 mg (mg/10,000 cycles ASTM D4060) COEFFICIENT OF FRICTION: 0.231 Static 0.195 Kinetic (ASTM D1894)

FDA COMPLIANT: No

Data based on average of multiple samples. Results will vary and are application dependent.



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